

## Hard Facing

## **Tungsten Carbide hard facing**

- > Carbide impregnated cutting edges ,end bits and bucket teeth
- MIG welding process along with special hard facing wire (HRC58) and Tungsten carbide particles (HRC 70) to form a composite hard-faced layer which is highly resistant to severe abrasion and impact
- Improve productivity
- Reduce the expenses by frequent maintenance and downtime

## High Chrome alloy hard facing

- > High chrome alloy impregnated cutting edges, end bits and bucket teeth
- Mixed alloy powder with high density primary chromium carbide (HRC63)
- Cost effective as compare to Tungsten Carbide hard facing
- Improve productivity
- Reduce the expenses by frequent maintenance and downtime



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